

**Table 2.3 Cohort studies of workers in the rubber industry and respiratory cancer**

Reference, location, name of study	Cohort description	Exposure assessment	Organ site (ICD code)	Exposure categories	No. of cases/deaths	Relative risk (95% CI)*	Adjustment factors	Comments
Lung								
Ietri <i>et al.</i> (1997), Italy	925 workers (578 men, 347 women) employed >6 months in 20 factories, from mid-50s to 70s to 1989, mortality follow up through 1989; vital status 100%; cause of death 99%	Individual data abstracted from payroll records. Considered exposed if employed at any of the facilities >1 year	Lung	Overall Men  <i>Latency</i> <20 years >20 years	9 9  6 3	<b>SMR</b> 2.1 ( $p<0.1$ ) 2.2 (90% CI: 1.1-3.8)  1.9 3.3		Local reference. No statistically significant increased risks for stomach and lymphatic cancers (small number of deaths)
Mundt <i>et al.</i> (1999), Germany	2871 female workers employed >1 year in 5 rubber plants and actively employed from 1976-1980; mortality follow up 1976-91; vital status 99%; cause of death 94%	Work history reconstructed from archived cost center codes. Classified into 6 work areas by type and stage of manufacturing process	Lung	Overall <i>Year of hire</i> <1950 1950-59 ≥1960	7 4 1 2	<b>SMR</b> 1.4 (0.6-2.9) 3.7 (1.0-9.4) 0.6 0.9 (0.1-3.3)		Local reference. No excess due to leukemia was observed

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Weiland <i>et al.</i> (1996); Weiland <i>et al.</i> (1998); Straif <i>et al.</i> (1998); Straif <i>et al.</i> (1999); Straif <i>et al.</i> (2000a); Straif <i>et al.</i> (2000b), Germany	8933 male workers aged <85 years, employed >1 year in 5 rubber plants from 1950-1981; mortality follow up 1981-91; vital status 99%; cause of death 97%	Retrospective semi-quantitative exposure reconstruction of nitrosamines, asbestos, talc and carbon black using individual work histories and limited IH air measurements; low exposure workers were employed <0.5 year in high/medium exposures, high exposure were employed >10 years in high exposures	Lung	Overall	154	<b>SMR</b> 1.2 (1.0-1.4) <b>HRR</b>	HRR adjusted for age and all other exposures; 10-year lagging	Local reference. No increased risk by exposure to nitrosamines and carbon black
				<i>Work area</i> ( $\geq 1$ year)				
				Material preparation	48	1.7 (1.2-2.3)		
				Technical rubber	63	1.5 (1.1-2.1)		
				Tires	37	1.3 (0.9-1.8)		
				Storage	12	1.0 (0.6-1.8)		
				Maintenance	32	1.0 (0.7-1.5)		
				<i>Asbestos/talc</i>				
				Low	69	1.0		
				Medium	65	1.1 (0.8-1.6)		
High	13	2.0 (0.8-5.4)						
Szeszenia-Dabrowska <i>et al.</i> (1991), Szeszenia-Dabrowska <i>et al.</i> (1995), Szymczak <i>et al.</i> (2003), Poland	11342 workers (5472 men, 5870 women) employed >1 year during 1945-85 in a rubber footwear plant; mortality follow up until 1997	Occupational history from company records	Lung	Men	157	<b>SMR</b> 1.3 (1.1-1.5)	National reference	Non-exposed workers as a reference group.
				<i>Duration of exposure (years)</i>				
				1-2	24	1.4 (0.8-2.4)		
				2-5	32	1.4 (0.9-2.4)		
				5-10	19	1.3 (0.7-2.3)		
				10-20	33	1.7 (1.1-2.9)		
				20+	21	0.6 (0.3-1.1)		
				Women	35	1.4 (1.0-2.0)		

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Straughan and Sorahan (2000); Dost <i>et al.</i> (2007), United Kingdom, BRMA health research project II	8651 workers of 41 rubber manufacturing plants (7561 men, 1090 women) employed >1 year during 1982-1991, office workers were excluded; mortality and incidence follow-up 1983-2004; vital status 98%	Workers considered exposed if employed in rubber manufacture; period from hire as surrogate for cumulative exposure	Lung and bronchus	Men	22	<b>SMR</b> 0.9 (0.6-1.4)	Stratification by industry sector (tire manufacture or general rubber goods)	Local reference
				Women	2	0.7 (0.1-2.5)		
				Men	27	<b>SRR</b> 1.0 (0.7-1.4)		
				Women	2	0.6 (0.1-2.1)		
Wilczyńska <i>et al.</i> (2001), de Vocht <i>et al.</i> (2009), Poland	17636 workers (11582 men, 6054 women) employed >3 months during 1950-95 in a rubber tire plant; mortality follow-up 1950-2001; vital status 97%; cause of death 88%	JEM for exposure to aromatic amines, inhalable aerosols and rubber fumes from a database of exposure data for the European rubber industry	Lung	Men Overall	82	<b>SMR</b> 0.7 (0.6-0.9)	5-year lagging, gender-specific analyses	No association by work area or with exposure to aromatic amines or inhalable aerosol

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Larynx								
Weiland <i>et al.</i> (1996); Weiland <i>et al.</i> (1998); Straif <i>et al.</i> (1998); Straif <i>et al.</i> (1999); Straif <i>et al.</i> (2000a); Straif <i>et al.</i> (2000b), Germany	8933 German male workers aged <85 years, employed >1 year in 5 rubber plants from 1950-1981; mortality follow up 1981-91; vital status 99%; cause of death 97%	Retrospective semi-quantitative exposure reconstruction of nitrosamines, asbestos, talc and carbon black using individual work histories and limited IH air measurements; low exposure workers were employed <0.5 year in high/medium exposures, high exposure were employed >10 years in high exposures	Larynx	Overall	8	<b>SMR</b> 1.2 (0.5-2.3)	HRR adjusted for age and all other exposures; 10-year lagging	Local reference
				<i>Asbestos</i>				
				Low	4	1.0		
				Medium	3	2.3 (0.5-10.2)		
				High	1	4.7 (0.5-42.8)		
				<i>Talc</i>				
				Low	3	1.0		
				Medium	2	2.8 (0.5-16.7)		
				High	3	5.4 (1.1-27.0)		
				<i>Carbon black</i>				
Unexposed	4	1.0						
Exposed	4	5.3 (1.3-21.4)						
Wilczyńska <i>et al.</i> (2001), de Vocht <i>et al.</i> (2009), Poland	17636 workers (11582 men, 6054 women) employed >3 months during 1950-95 in a rubber tire plant; mortality follow-up 1950-2001; vital status 97%; cause of death 88%	JEM for exposure to aromatic amines, inhalable aerosols and rubber fumes from a database of exposure data for the European rubber industry	Larynx	Men		<b>SMR</b>	Sex specific analyses	No increased mortality risk of leukemia or multiple myelomas
				Overall	11	0.8 (0.4-1.4)		
				<i>Quartiles</i>				
				Inhalable aerosol	18	<b>RR</b>		
				I		1.0		
				II		0.8 (0.2-3.1)		
III		0.3 (0.1-1.7)						
IV		0.2 (0.0-0.9)						

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Other respiratory cancer sites								
Weiland <i>et al.</i> (1996); Weiland <i>et al.</i> (1998), Straif <i>et al.</i> (1998), Germany	11663 German male workers aged <85 years, employed >1 year in 5 rubber plants from 1950-1981; mortality follow up 1981-91; vital status 100%; cause of death 97%	Work history reconstructed from archived cost center codes. Classified into 6 work areas by type and stage of manufacturing process	Pleura (163)	Overall <i>Work area</i> Material preparation Technical rubber Tires Storage Maintenance	17 4 7 3 1 5	<b>SMR</b> 4.0 (2.3-6.4) 4.5 (1.1-11.5) 5.0 (2.0-10.4) 2.9 (0.6-8.4) 3.8 5.5 (1.8-12.9)	Stratified analyses by year of hire and years of employment	Local reference

HRR-hazard rate ratio, IH-industrial hygiene, JEM-job-exposure matrix, , OR-odds ratio, RR-relative risk, SIR-standardized incidence ratio, SMR-standardized mortality ratio, SRR-standardized registration ratio